



BOTTOM RAIL CUT OUT INSTRUCTION GUIDE



Step 1: Cut a “V” notch in your bottom rail using a grinder and 4 1/2” x .040 x 7/8” cutting wheel (or alternative method)

Step 2: Slide 4” or 6” HardCORE Wheel w/ Carriage Plate (CI2500 or CI2700 series) over bottom rail and weld into place. Wheel fits inside bottom rail, resulting in a UL325 compatible installation.



Recommended Bottom Rails:

- **2” x 4” Bottom rail recommended for use with the 6” of HardCORE Wheel with Carriage Plates for 2” Gate Frame (CI2720)**
- **1.5” x 3” Bottom rail recommended for use with the 4” of HardCORE Wheel with Carriage Plates for 1 1/2” Gate Frame (CI2515)**