

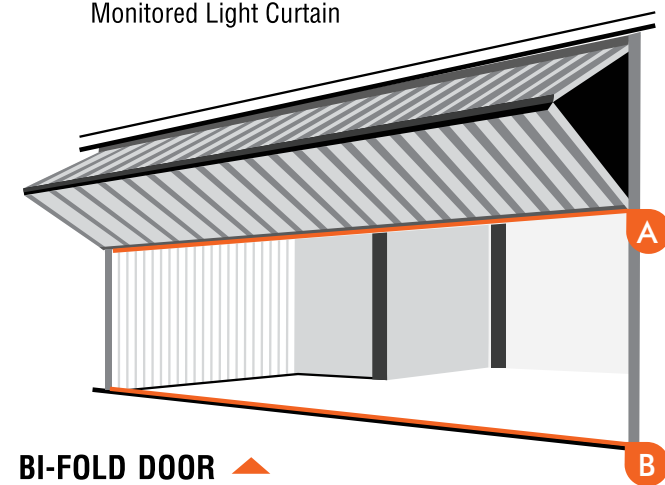
SECTIONAL DOOR ▲

Hazard Zones:

- A. Leading Edge/Bottom of Door
- B. Interior

Suggested Products:

- A. ME112, ME113, ME116, ME117, ME120, ME123, CPT223, MU21, MU22, Clima-GUARD™, Patriot® T2
- B. Rebel, Prime-GUARD™, Reflecti-GUARD™, Monitored Light Curtain



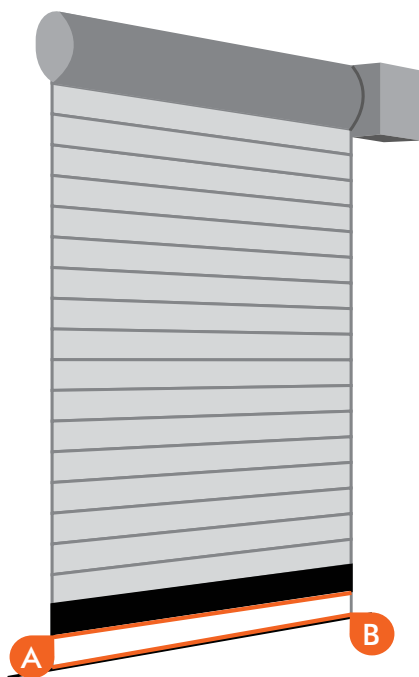
BI-FOLD DOOR ▲

Hazard Zones:

- A. Leading Edge/Bottom of Door
- B. Interior

Suggested Products:

- A. ME123, Clima-GUARD™, MU21, MU22, MUxx
- B. Rebel, Prime-GUARD™, Reflecti-GUARD™, Monitored Light Curtain



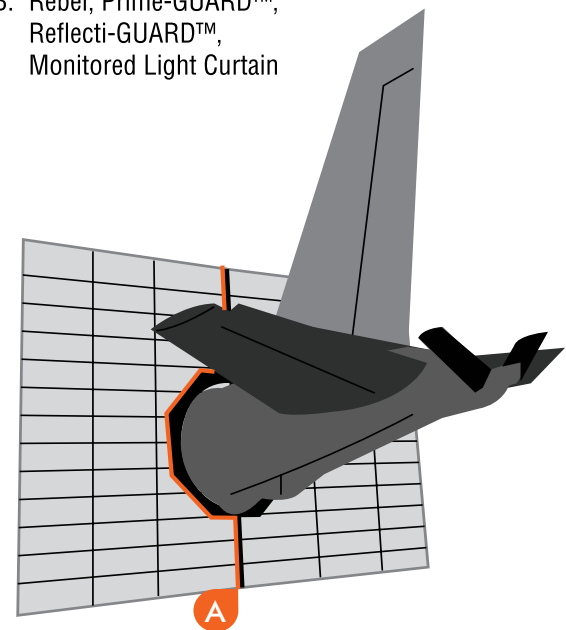
ROLLING STEEL DOOR ▲ WITH DOUBLE ANGLE BOTTOM BAR

Hazard Zones:

- A. Leading Edge/Bottom of Door
- B. Interior

Suggested Products:

- A. MT21, MT22, ME120, ME123, CPT210, CPT223, Clima-GUARD™, Patriot® Z2
- B. Rebel, Prime-GUARD™, Reflecti-GUARD™, Monitored Light Curtain



HANGAR DOOR ▲

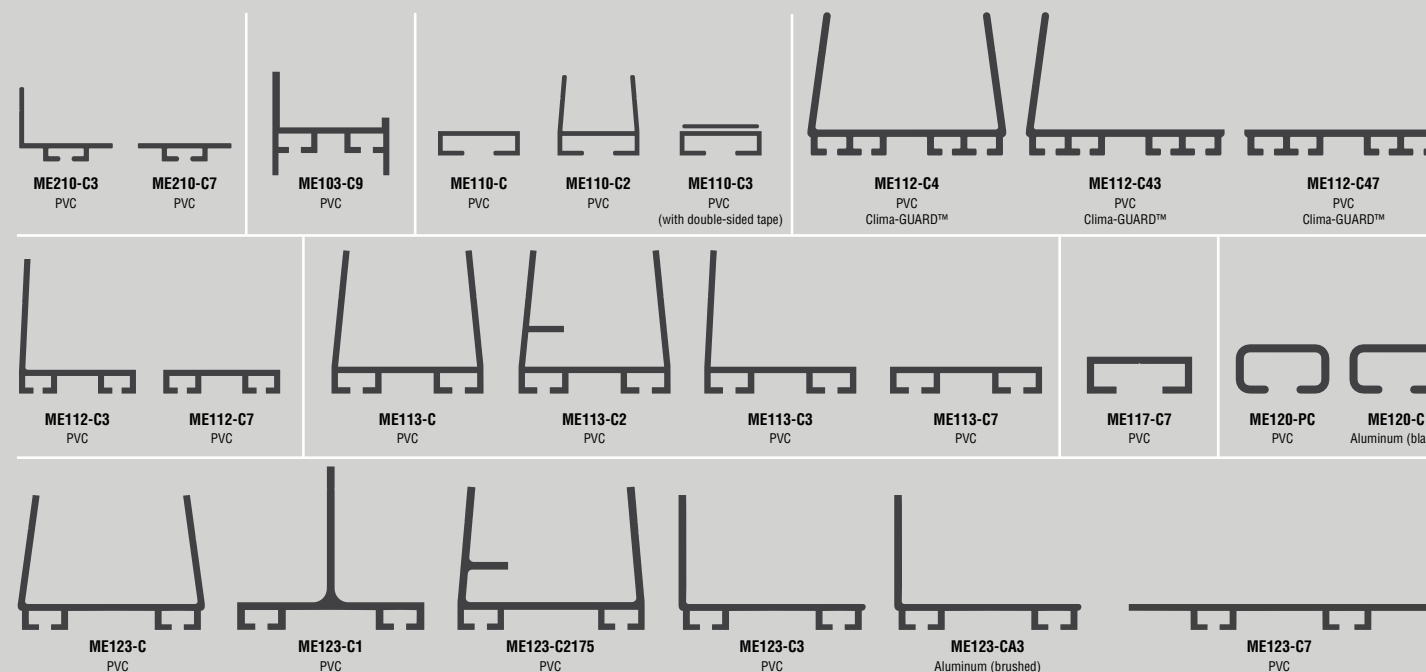
Hazard Zones:

- A. Leading Edge of Doors

Suggested Products:

- A. MUxx

MOUNTING CHANNELS



ACCESSORIES

- Transmitters & Receivers
- Controllers



SIGNATURE MODULE

Model: SM-10x

Configuration:

Features:

- For use with DC and 10K sensing edges, SM-10x emulates a monitored pulsed signal required by some door operators

- Coil Cords
- Junction Boxes



AIR-WAVE SWITCHES

Model: AW-10, AW-12, AW-14, AW-14RF

Features:

- Low cost
- Adjustable sensitivity
- Wireless options available
- Compatible with doors up to 60' in length

- Interface Modules
- Motion Sensors



EDGE TESTER

Model: MET-101

Features:

- Determines sensing edge operation and wiring configurations in the field
- Auto shut-off

DOOR SAFETY

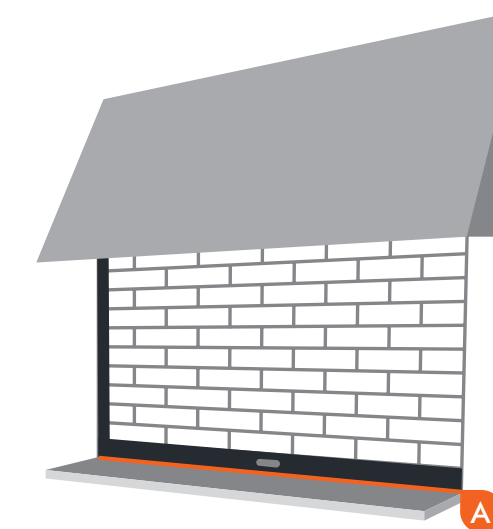


MAKING YOUR WORLD A SAFER PLACE



ENTRAPMENT & HAZARD ZONE PROTECTION

Illustrations show common entrapment and hazard zones to consider, however each installation is unique. Be sure to consider all potential safety hazards and incorporate appropriate Miller Edge guarding into your overall door design.



COUNTER TOP GRILLE ▲

Hazard Zones:

- A. Leading Edge/Bottom of Door

Suggested Products:

- A. ME110, ME111, ME113, ME120, ME123, CPT210, Patriot® Z2



COUNTER TOP DOOR ▲

Hazard Zones:

- A. Leading Edge/Bottom of Door

Suggested Products:

- A. ME110, ME111, ME113, ME120, ME123, CPT210, Patriot® Z2



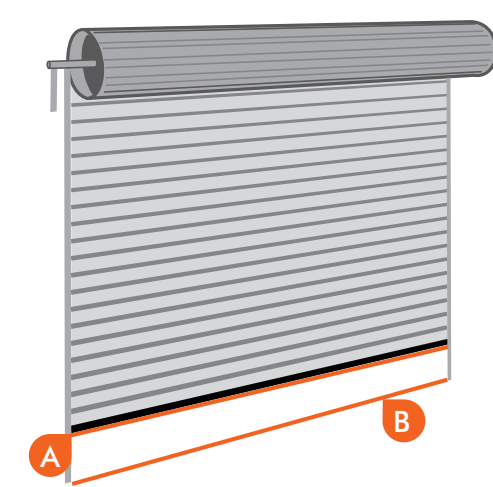
ONE-PIECE STYLE TILT DOOR ▲ (CALIFORNIA STYLE)

Hazard Zones:

- A. Leading Edge/Bottom of Door
- B. Interior

Suggested Products:

- A. ME120, ME123, CPT223, MGO20
- B. Rebel, Prime-GUARD™, Reflecti-GUARD™, Monitored Light Curtain



ROLLING SHUTTER DOOR ▲

Hazard Zones:

- A. Leading Edge/Bottom of Door
- B. Interior

Suggested Products:

- A. MT21, MT22, Patriot® Z2
- B. Rebel, Prime-GUARD™, Reflecti-GUARD™, Monitored Light Curtain

SENSING EDGES: SLIDE-IN STYLE



ME103

Uses: High Temp Oven/
Sterilizer Doors
Size: 1-9/16"H x 1"W
40 mm H x 25 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channel:
ME103-C9



ME110

Uses: Counter Shutters, Grilles
Size: 3/4"H x 7/8"W
18 mm H x 23 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME110-C, ME110-C2,
ME110-C3



ME111

Uses: Counter Shutters, Grilles
Size: 1-1/2"H x 7/8"W
37 mm H x 22mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME110-C, ME110-C2,
ME110-C3



ME112

Uses: Sectional Doors, Grilles
Size: 1-1/2"H x 1-5/16"W
38 mm H x 34 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME112-C3, ME112-C7



ME113

Uses: Sectional Doors, Grilles
Size: 1-9/16"H x 1-1/2"W
39 mm H x 38 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting Channels:
ME113-C, ME113-C2,
ME113-C3, ME113-C7



ME116

Uses: Sectional Doors
Size: 1-1/2"H x 1-13/16"W
39 mm H x 46 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Slides into bottom section



ME117

Uses: Sectional Doors
Size: 2"H x 1-7/8"W
51 mm H x 48 mm W
Configuration:
Wire Outlet: Universal
Color:
Mounting Channel:
ME117-C7



Clima-GUARD™

Uses: Commercial Doors,
Grilles
Size: 3"H x 2-1/4"W
76 mm H x 57 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME112-C4, ME112-C43,
ME112-C47



ME120

Uses: Commercial Doors,
Counter Shutters
Size: 1-15/16"H x 1-7/16"W
49 mm H x 36 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME120-C, ME120-PC



ME123

Uses: Commercial Doors,
Grilles
Size: 1-1/2"H x 1-7/8"W
38 mm H x 48 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting Channels:
ME123-C, ME123-C1,
ME123-C2175, ME123-C3,
ME123-CA3, ME123-C7



MGO20

Uses: Commercial Doors,
One-Piece Tilt Doors
Size: 1-15/16"H x 1-7/16"W
49 mm H x 36 mm W
Configuration:
Wire Outlet: End, left, right
Color:
Mounting Channels:
ME120-C, ME120-PC



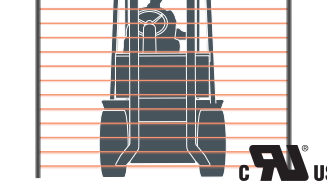
PATRIOT® Z2

Monitored Thru-Beam Photo Eye
Uses: Rolling Steel Doors,
Counter Top Doors/
Grilles
Model: MIRM-Z2 (monitored)
MIRF-Z2 (fail safe)
Configuration:
Features:
• 30' (9 m) and 50' (15 m)
range models
• Mounts between bottom bars



PATRIOT® T2

Monitored Thru-Beam Photo Eye
Uses: Sectional Doors
Model: MIRM-T2 (monitored)
MIRF-T2 (fail safe)
Configuration:
Features:
• 30' (9 m) and 50' (15 m)
range models



MONITORED LIGHT CURTAIN

Thru-Beam Light Curtain
Uses: Commercial Doors,
Fast Acting Doors
Model: MLC (monitored)
LC (non-monitored)
Configuration:
Options: 3' (1 m) or 6' (2 m)
models
Features:
• Indoor/outdoor
• 32' range
• Mounting brackets included

CONFIGURATIONS

MONITORED
Photo optics, accessories, and sensing
edges can be configured to be monitored by
operator controls.

ELECTRIC
Electric edges contain two conductive
strips. When the sensor is compressed, the
conductive elements come into contact,
which sends an electric signal to the motor.

AIR-WAVE
Air-Wave edges are non-monitored, feature
adjustable sensitivity, and are a low-
cost option when a non-electric edge is
preferred. Air-wave edges contain a flexible
hose, which is connected to an air switch
that—when compressed—sends a signal to
the motor.

PNEUMATIC
Pneumatic edges are non-monitored and
offer a reliable alternative to the standard
electric edge. They contain a flexible hose,
which is connected to an pneumatic switch
that—when compressed—sends a signal to
the motor.



MC22

Uses: Rolling Steel Doors
Size: 2"H x 2"W
51 mm H x 51 mm W
Configuration:
Wire Outlet: Left, right
Color:
Mounting:
Slides into extruded aluminum
bottom bar



MU21

Uses: Sectional Doors
Size: 1" H x 2"W
25 mm H x 51 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Mounting tabs



MU22

Uses: Sectional Doors
Size: 2"H x 2"W
51 mm H x 51 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Mounting tabs



MUxx

Uses: Large Commercial Doors
Size: Custom H x W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Mounting tabs



MT21

Uses: Rolling Fire Doors
Size: 1" H x 2"W
25 mm H x 51 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Between bottom bars



MT22

Uses: Rolling Steel Doors
Size: 2"H x 2"W
51 mm H x 51 mm W
Configuration:
Wire Outlet: Universal, end,
left, right
Color:
Mounting:
Between bottom bars



CPT210

Uses: Counter Shutters, Grilles
Size: 1-1/8"H x 7/8"W
28 mm H x 23 mm W
Configuration:
Wire Outlet: Universal
Color:
Mounting Channels:
ME210-C3, ME210-C7



CPT223

Uses: Commercial Doors,
Grilles
Size: 1-5/8"H x 1-11/16"W
41 mm H x 42 mm W
Configuration:
Wire Outlet: Universal
Color:
Mounting Channels:
ME123-C, ME123-C1,
ME123-C2175, ME123-C3,
ME123-CA3, ME123-C7



LOOP SEAL

Uses: Sectional Doors
Model:
LS-0101: 3-1/2" (89mm) Black
LS-0101Y: 3-1/2" (89mm) Yellow
LS-0107: 7" (178mm) Black
LS-0107Y: 7" (178mm) Yellow
Color:
Mounting Channels:
Depending on application, any
ME123 or ME113 mounting
channel



BULB SEAL

Uses: Rolling Steel Doors
Size: 1-1/2"H x 1-1/4"W
38 mm H x 32 mm W
Model: BS-0101 - Black
BS-0101Y - Yellow
Color:
Mounting:
Between bottom bars



REBEL

Monitored Thru-Beam Photo Eye
Uses: Commercial Doors
Model: MIRM-S2 (monitored)
MIRF-S2 (fail safe)
Configuration:
Features:
• Indoor/outdoor
• 30' (9 m) and 50' (15 m)
range models
• Vertical or horizontal
mounting



Prime-GUARD™

Monitored Thru-Beam Photo Eye
Uses: Commercial Doors
Model: PG
Configuration:
Options: 50' (15 m) and 100'
(30 m) range models
Features:
• Indoor/outdoor
• Wireless battery powered
emitter
• Optional fail safe
configuration



Reflecti-GUARD™

Monitored Reflective Photo Eye
Uses: Commercial Doors
Model: RG
Configuration:
Features:
• Indoor/outdoor
• 30' (9 m) range
• No batteries required
• Optional fail safe
configuration
• Optional reflector hood
accessory

SENSING EDGES: DIRECT MOUNT STYLE

ASSEMBLE-IN-THE-FIELD

WEATHER-SEAL

PHOTO OPTICS