

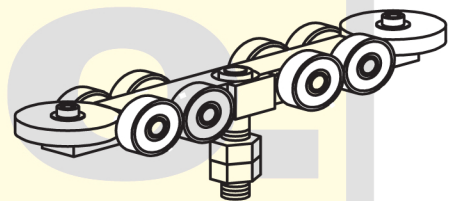
Double Track Construction Detail

Splice Detail

2" Long Fillet Weld Every 14" Along Top of the Track.

1/2" x 6" x 24" Splice Plate, Weld All Sides

2" Long Stitch Weld Every 14" Along the Bottom



Truck Assembly With sealed roller bearings

Default Specifications

Uprights: 2" S.Q. .125 Wall
 Diagonals: 1-1/4" S.Q. .125 Wall
 Top Track: 6" x 3-1/4"
 Bottom Track: 3-1/4" x 3-1/4"
 All Material 6061-T6 Extruded



Project:		
39' Aluminum Slide Gate		
Approved By/Date	Revision NO.	Drawing NO.
Drawn By:	Effective Date	