

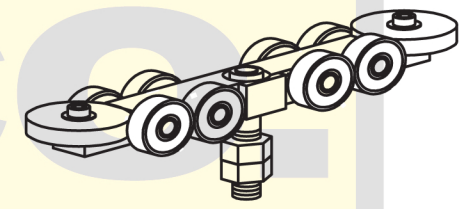
**Double Track Construction Detail**

**Splice Detail**

2" Long Fillet Weld Every 14" Along Top of the Track.

1/2" x 6" x 24" Splice Plate, Weld All Sides

2" Long Stitch Weld Every 14" Along the Bottom



**Truck Assembly With sealed roller bearings**

Default Specifications

- Uprights: 2" S.Q. .125 Wall
- Diagonals: 1-1/4" S.Q. .125 Wall
- Top Track: 6" x 3-1/4"
- Bottom Track: 3-1/4" x 3-1/4"
- All Material 6061-T6 Extruded



Project:		40' Aluminum Slide Gate W/Barb	
Approved By/Date	Revision NO.	Drawing NO.	
Drawn By:	Effective Date		