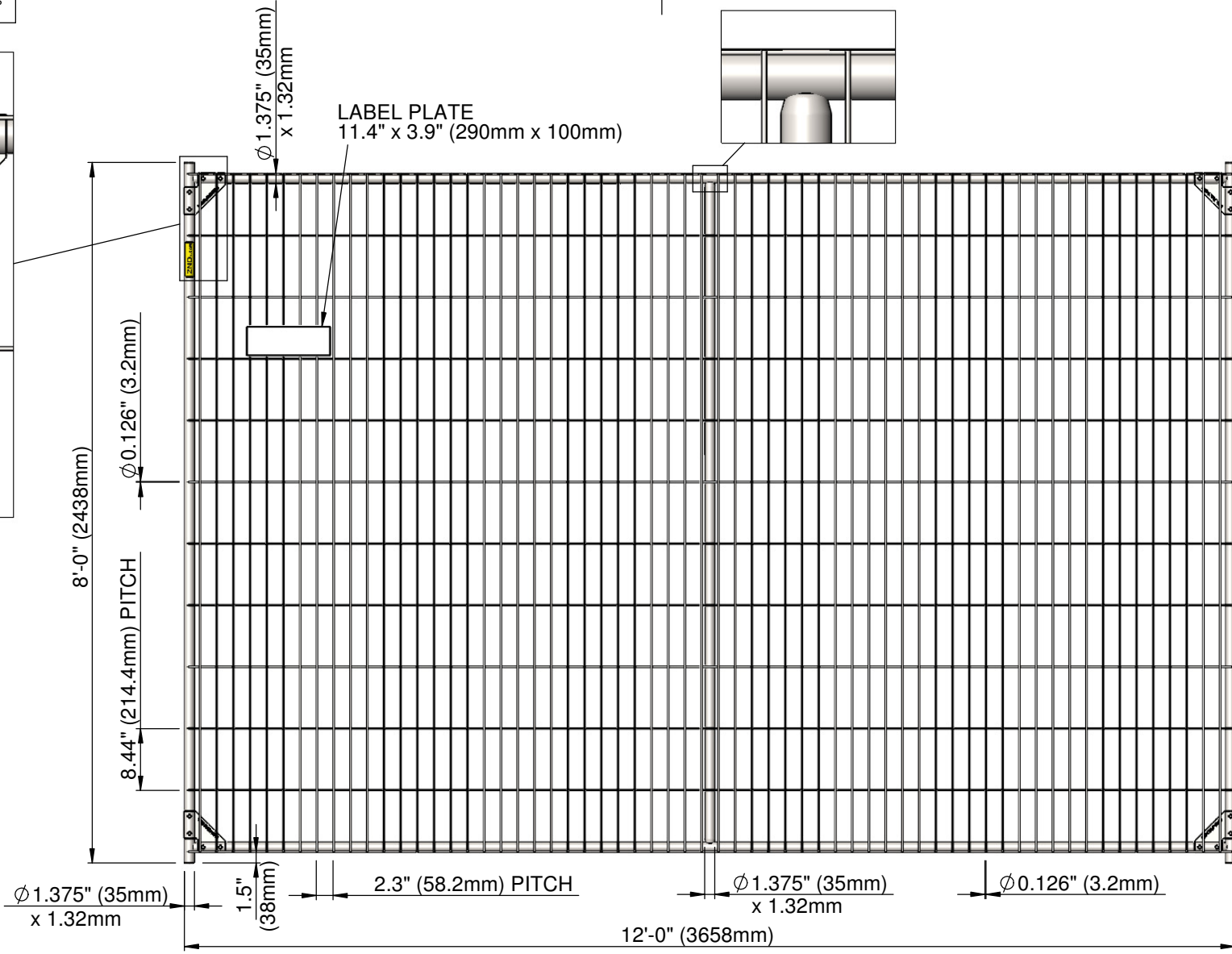
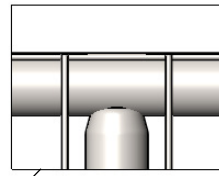
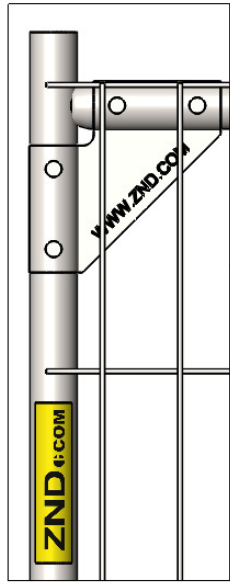


ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



2	12/1/23	ISSUED FOR MANUFACTURE	GC	.	.
1	16/7/20	ISSUED FOR MANUFACTURE	GC	.	.
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE

FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
MACHINING	ANGULAR	+/- 1°
		+/- 0.2mm
TUBE GAUGE	T < 1.5	+/- 0.15mm
	T > 1.5	+/- 0.1T or +/- 0.35mm WHICHEVER IS THE SMALLER
SHEET GAUGE		+/- 10%
WEIGHT		+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)

TITLE: **ST812V-STANDARD (AC)**

NAME	SIGNATURE	DATE	MATERIAL:
G. CRICK		31/8/18	CARBON STEEL GRADE S235 PRE-GALVANISED
CHK'D			
FINISH:	NONE		



Drw / Stockcode No.	Revision
07072415	2

THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.