



ALL DIMENSIONS IN MILLIMETRES  
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION  
DO NOT SCALE DRAWING

LABEL PLATE  
11.4" x 3.9" (290mm x 100mm)

6'-0" (1829mm)

7.66" (194.4mm) PITCH

Ø 1.375" (35mm)  
x 1.32mm

1.5"  
(38mm)

2.03" (51.4mm) PITCH

12'-0" (3658mm)

Ø 0.126" (3.2mm)

0	10/2/20	ISSUED FOR MANUFACTURE	GC	.	.
P7	25/11/19	ISSUED FOR APPROVAL	GC	.	.
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE

TITLE:

ST612V STANDARD

FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

NAME	SIGNATURE	DATE
G. CRICK		28/8/18

MATERIAL:

CARBON STEEL  
PRE-GALVANISED

FINISH:  
NONE



Drw / Stockcode No.

07072215

Revision

0

THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.

WEIGHT: 53 lbs (24 Kg)

SCALE: 1:12.5

SHEET 1 OF 2

A3