

TWIST TIGHT TIES - INSTRUCTIONS

Twist Tight Ties are designed to grab one or more complete diamonds by inserting tie around a minimum of two pickets closest to the post. See *Diagram A*.

Once tie is positioned on the post the two ends are pressed together and slide into holes on the Twist Tight Tool.

Note: The Easy Twist Tool will only draw the wire snug, not as tight as the Twist Tight Tool.

Drill is then slowly turned clockwise while pushing forward a little, so tie ends do not come out of chuck, until tie is locked into the insert.

Note: A variable speed drill industrial strength is needed. You have to have control over the speed. Recommend 0-600 rpm.

Drill is then pulled slightly back away from post, drawing the tie and fabric tightly together. The air pressure for air drills are adjusted so that the tie will be tightened properly without over tightening and thus breaking the tie.

Tie is then removed from the drill by bending the tie at the end of the twist near the Twist Tight Tool, in the direction perpendicular to the angle at which the rail runs. See *diagram B*. Then give the drill a firm pull away from the tie.

The Milwaukee 350 rpm drill does not have a clutch and is only recommended for 6 ga. steel ties.

