

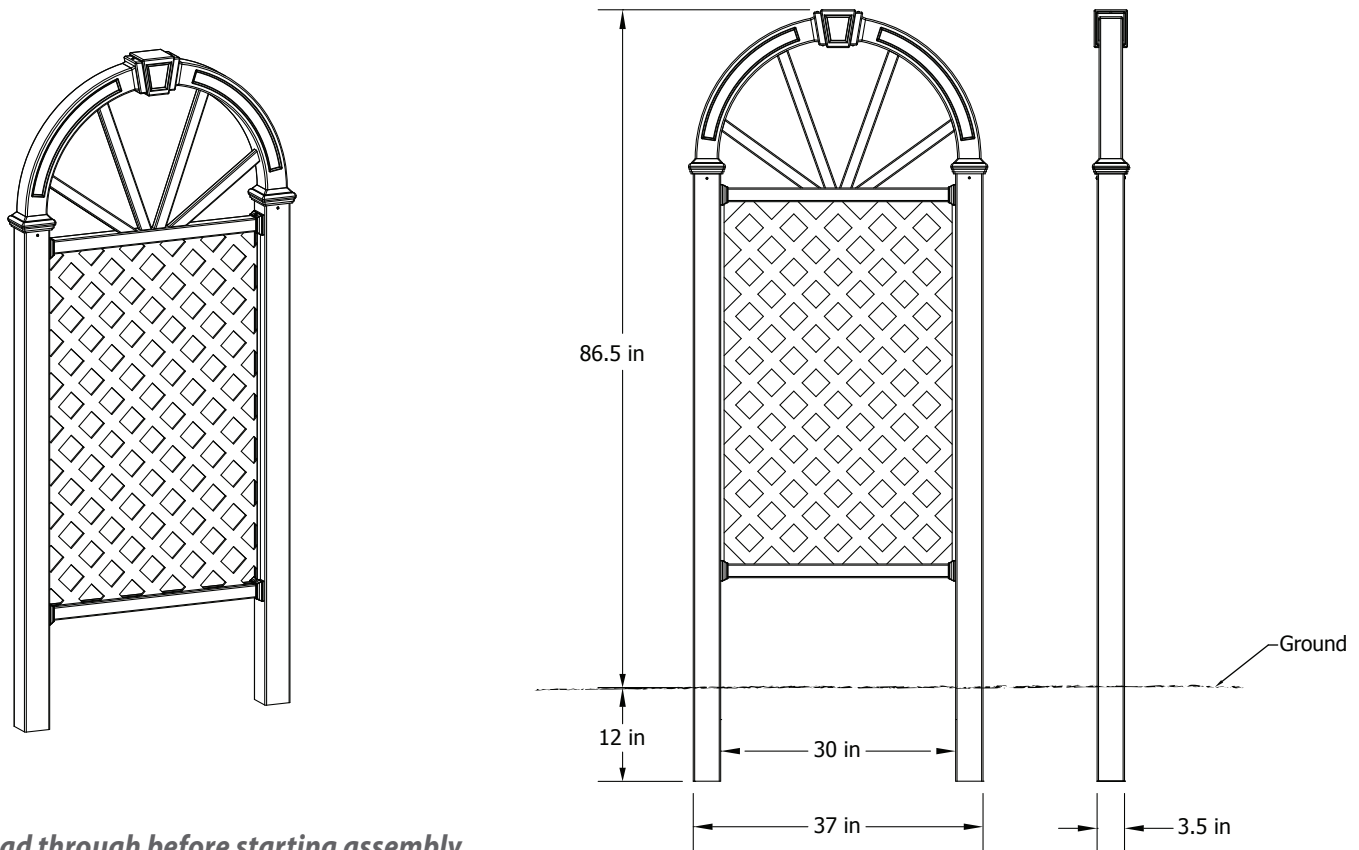
ASSEMBLY INSTRUCTIONS

New England
Arbors

Leadership by Design

www.newenglandarbors.com

Nantucket Trellis



Please read through before starting assembly.

IMPORTANT: CHECK THE INSIDE OF YOUR POSTS FOR ALL MATERIALS.

Check Box for These Contents

In the event of missing or defective parts please call our customer service department at **1 800 282 9346**

(Mon. to Fri. 8:00 AM to 4:00 PM EST).

1. Keystone (1)
2. Arches (2)
3. Spindles - Short (2)
4. Spindles - Long (2)
5. Top Rail (1)
6. Posts (2)
7. Lattice Channels (2)
8. Diamond Lattice (1)
9. Slotted Half Couplers (4)
10. Bottom Rail (1)
11. 1 1/2" Self-Auguring Stainless Steel Screw (8)
12. 3/4" Self-Auguring Stainless Steel Screw (18)

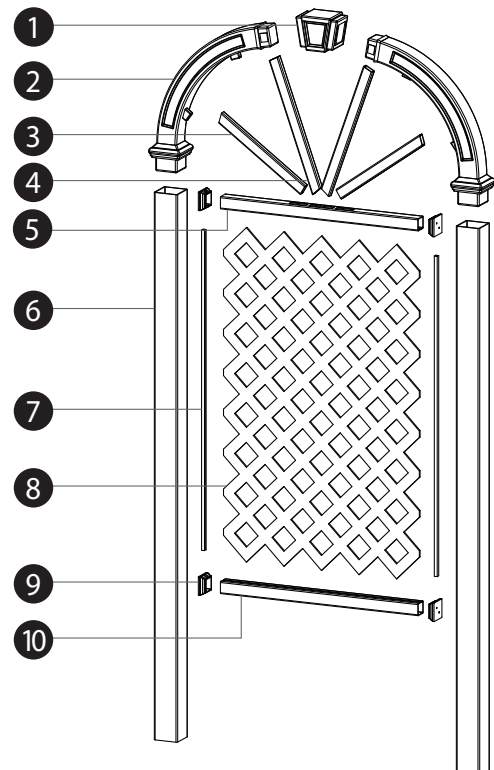
Tools You Will Need

- Cordless Drill
- Tape Measure
- Level
- Shovel



General Information

- **Read Instructions through carefully before beginning assembly.**
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 5'x 8' for unobstructed assembling.
- You should not need to use excessive force when assembling component.



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STEP ONE

Assemble the Top Arch

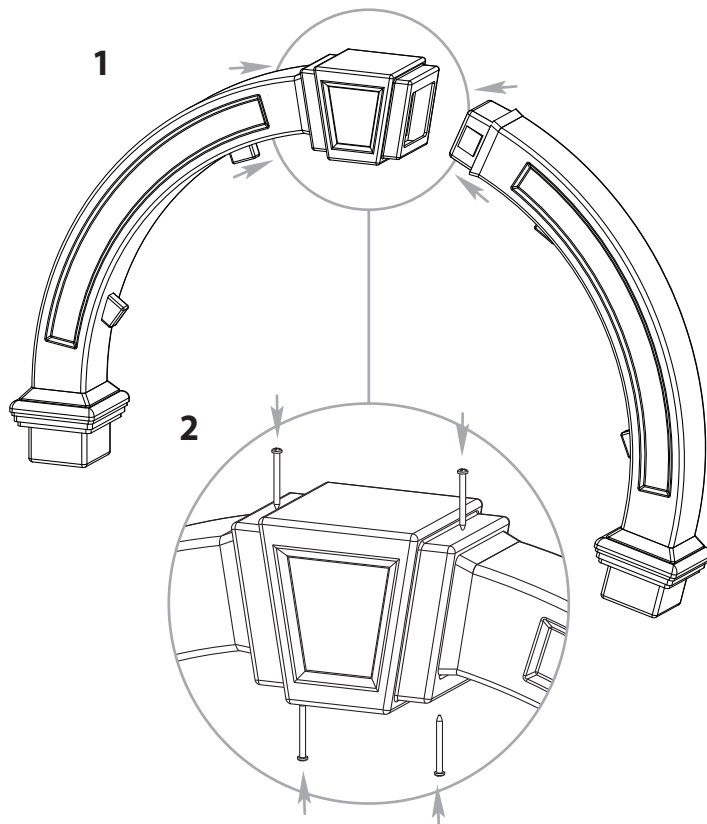
1

Take the arches and snap them onto either side of the keystone.

2

Using four long screws, fasten the arches to the keystone on both sides as illustrated.

Note: All screws are self-tapping and require no pre-drilling. Set aside the assembled arch.



STEP TWO

Assemble the Trellis

1

Lay out one of the posts and measure 4" from one end and put a mark on the center of the post as shown.

2

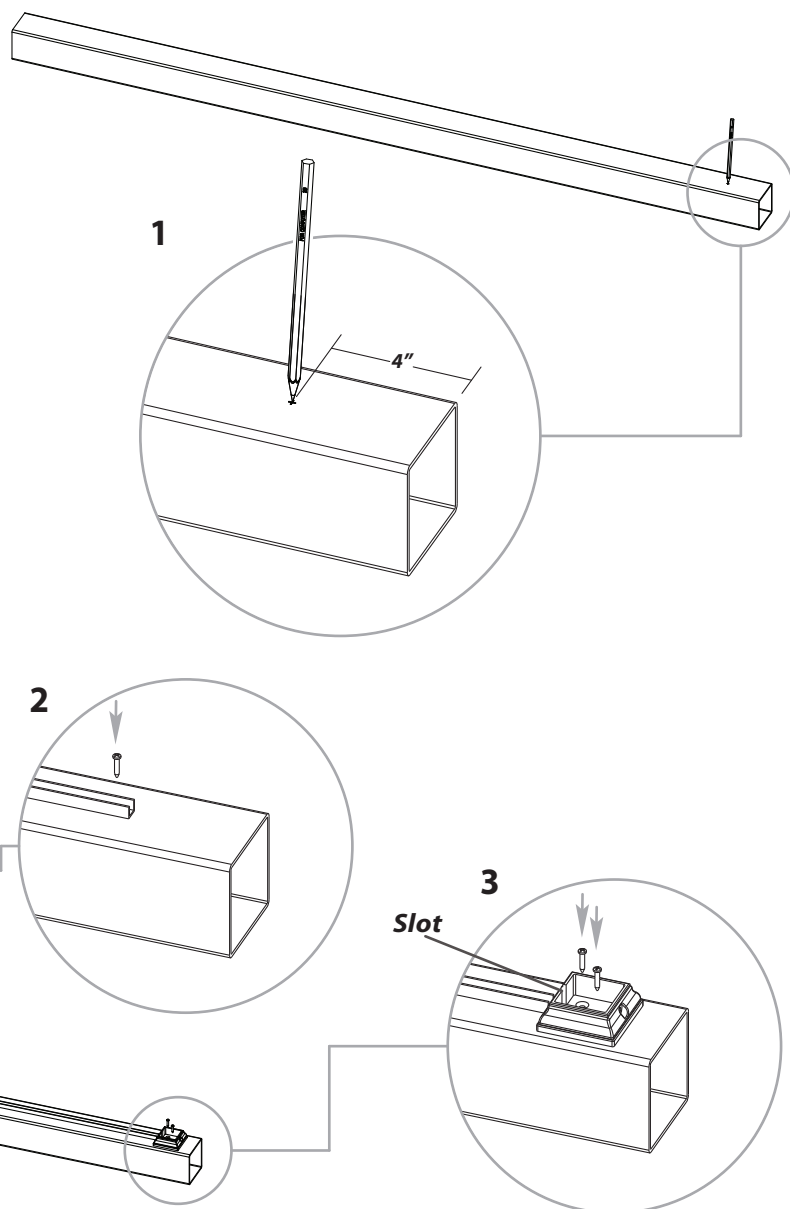
Center the lattice channel onto the post at the 4" mark. Using three short screws, fasten the channel to the post at both ends and in the middle.

3

Center two of the slotted half couplers against each end of the lattice channel. Using the pilot holes provided, fasten each coupler to the post as illustrated.

Note: Make sure the slots in the couplers are facing the channel.

Repeat steps 1 through 3 for the second post.



STEP TWO

Assemble the Trellis

4

Insert the top and bottom rails into the couplers, making sure the grooves in each rail are facing the lattice channel.

Note: the top rail goes into the coupler which is closest to the end of the post.

5

Hold the top rail firmly in place and fasten it to the coupler using the short screw through the pilot hole provided. Repeat for the bottom rail.

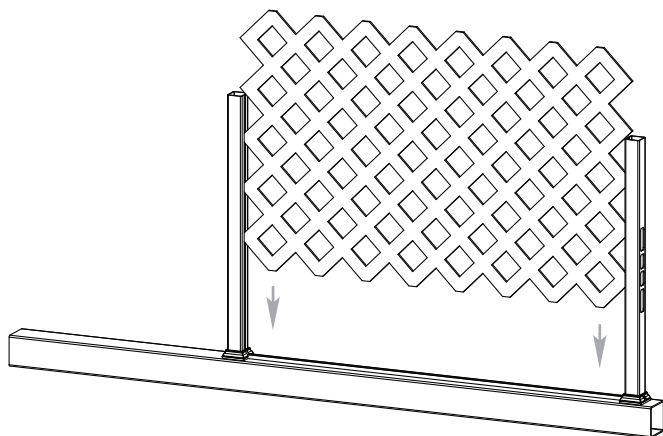
6

Slip the lattice into the grooves between the bottom and top rail. Slide the lattice down towards the post and into the lattice channel.

7

Flip the panel over onto the second post. Position the rail ends over the couplers, and carefully guide the lattice into the lattice channel. Make sure each rail end is pushed firmly into the couplers and secure in place as shown.

6



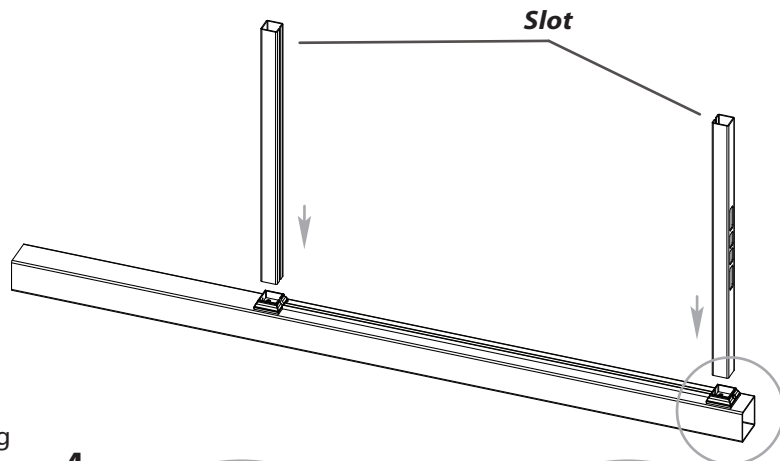
8

Stand the completed panel up and position the arch over the posts. Slip one of the short spokes into the closest hole in the top rail as illustrated. Push the opposite end onto the nearest arch socket.

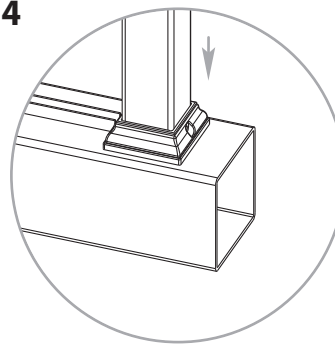
9

Slip one of the long spokes into the next hole in the top rail as illustrated. Again, push the opposite end onto the next arch socket. Repeat steps 8 and 9 for the remaining spokes.

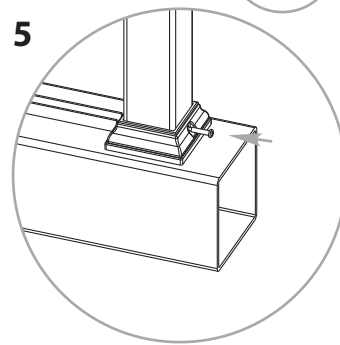
Note: Pay close attention to the angled ends of each spoke to ensure a proper fit.



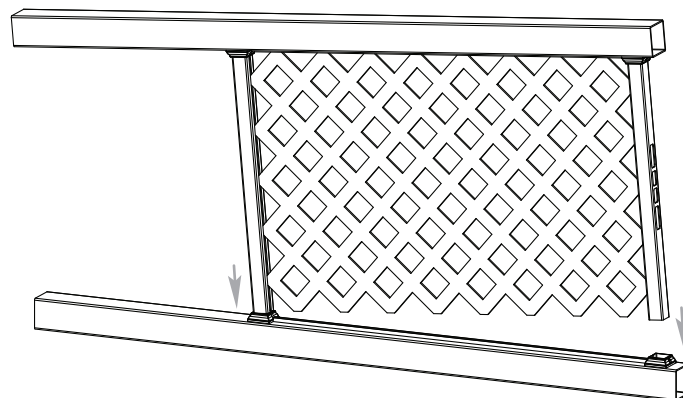
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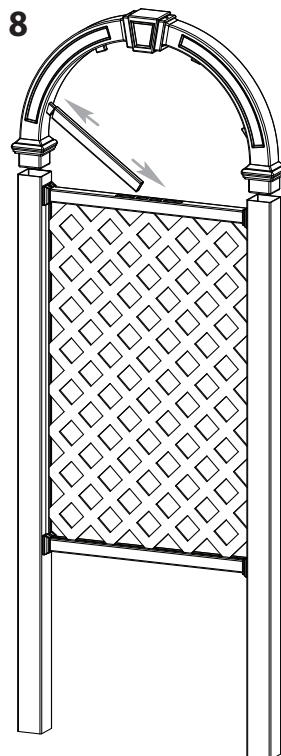
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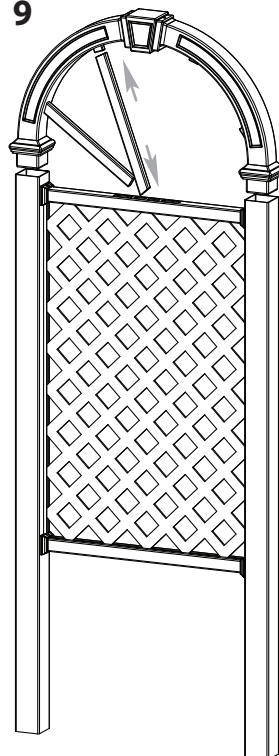
7



8



9



STEP TWO

Assemble the Trellis

10

Hold one of the arch down into the post and secure in place using two long screws. Position the screws directly under the arch cap to ensure proper attachment to the arch. Repeat for opposite side.

STEP THREE

Install Trellis into Ground

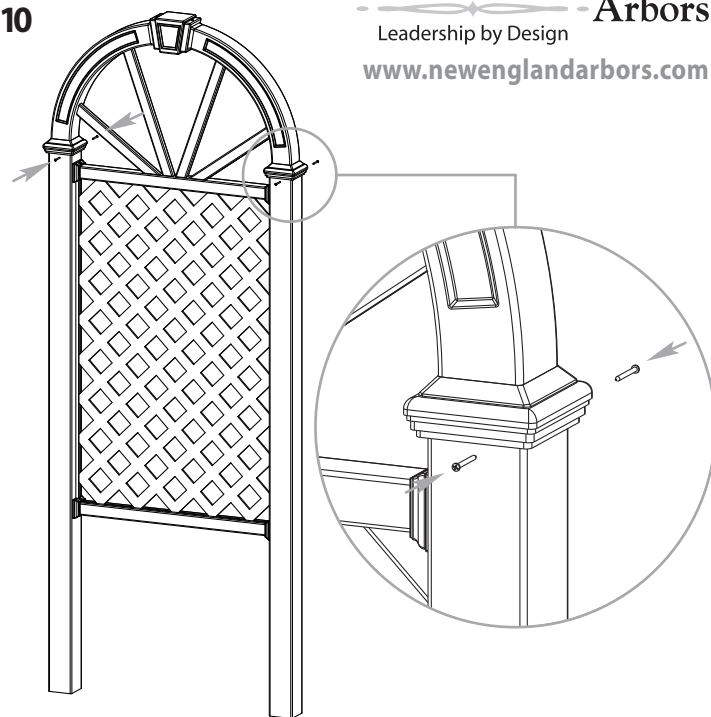
A

Move the trellis to its final location. When you are satisfied with the location, mark the positions of the posts, then move the trellis aside and carefully lay it on its side. Excavate the two posts holes approximately 12" deep x 5" diameter.

B

Set the trellis into position, and use a level to check the posts. Once you are satisfied with the orientation, backfill the holes.

10



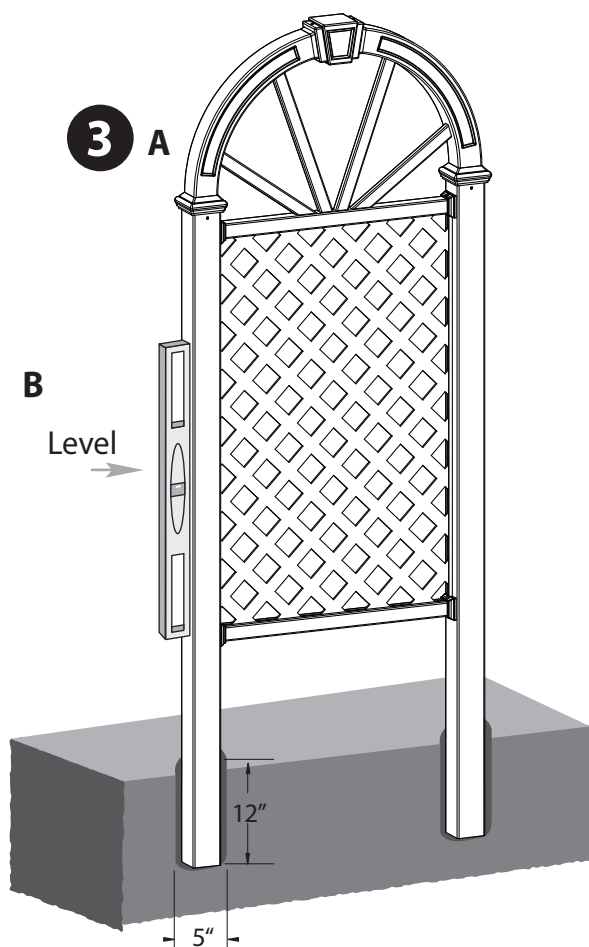
C

Optional: for a sturdier installation, pour concrete into the excavated holes to hold the posts in place.

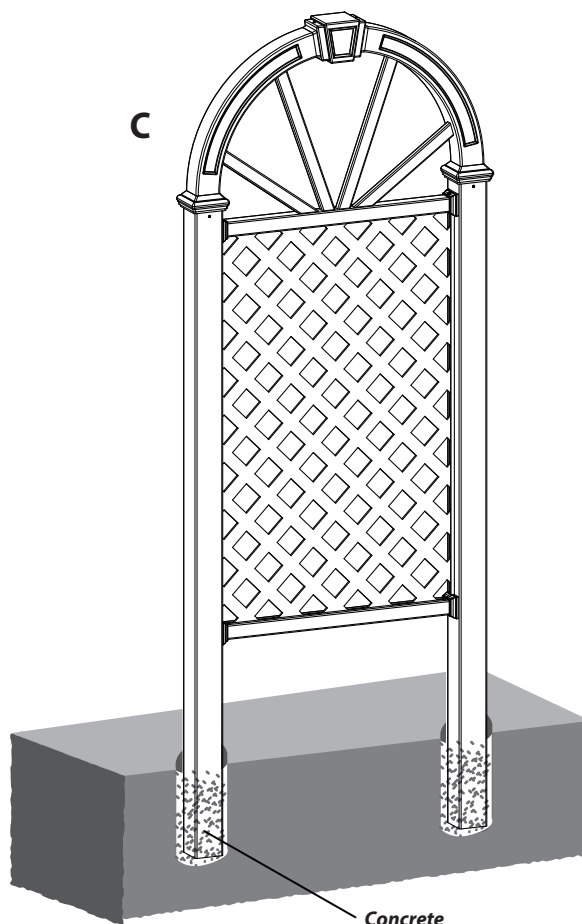
3 A

B

Level



C



Concrete